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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
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10/587,058

07/21/2006

Floran Prades

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EXAMINER

CORNO JR, JAMES A

ART UNIT

PAPER NUMBER

1793

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DELIVERY MODE

01/26/2009

PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary	Application No. 10/587,058	Applicant(s) PRADES ET AL.	
	Examiner JAMES CORNO	Art Unit 1793	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 14 October 2008.
- 2a) ☐ This action is **FINAL**. 2b) ☒ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 23-42 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 23-42 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on _____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☒ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☐ All b) ☐ Some * c) ☒ None of:
1. ☒ Certified copies of the priority documents have been received.
2. ☐ Certified copies of the priority documents have been received in Application No. _____.
3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- | | |
|--|---|
| 1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892) | 4) <input type="checkbox"/> Interview Summary (PTO-413) |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948) | Paper No(s)/Mail Date. _____ |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08) | 5) <input type="checkbox"/> Notice of Informal Patent Application |
| Paper No(s)/Mail Date _____ | 6) <input type="checkbox"/> Other: _____ |

DETAILED ACTION

Priority

Though applicant may have intended this application to be filed as a national stage entry of PCT/EP2005/050235, no such declaration was made at the time of filing. The application has been filed as an application under 35 USC 111 claiming priority under 35 USC 119 to PCT/EP2005/050235.

Acknowledgment is made of applicant's claim for priority under 35 U.S.C. 119(a)-(d) based upon an applications filed in the European Patent Office on July 21, 2006; January 30, 2004; and March 12, 2004. A claim for priority under 35 U.S.C. 119(a)-(d) cannot be based on said applications, since the United States application was filed more than twelve months thereafter.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

Claims 23-42 are rejected under 35 U.S.C. 103(a) as being unpatentable over Best (US Patent No. 4,607,019) in view of Saudemont et al. (US Patent No. 6,239,059). Best teaches a catalyst support for polymerization of olefins comprising porous silica functionalized by contact with diethyl aluminum fluoride (example 20). Best does not teach the heating steps for pyrolysis or oxidation of these functionalized silica particles.

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Saudemont teaches that oxidizing such particles at 200-600°C advantageously increases surface acidity (col. 4, lines 60-65). Saudemont also teaches that any such oxidation should be preceded by pyrolysis in an inert atmosphere to remove alkoxy groups, which would react unfavorably with oxygen during the oxidation step (col. 4, lines 57-67). It would have been obvious to one of ordinary skill in the art at the time of the invention to subject the particles of Best to a pyrolysis to remove alkoxy groups and subsequent oxidation step in order to increase surface acidity without introducing water.

Regarding claims 24-25, Best teaches the use of silica particles as supports (example 15).

Regarding claims 26-27, Saudemont teaches that pyrolysis should be performed at 200-600°C, with a specific example of 450°C.

Regarding claims 28-32, Best teaches the use of diethyl aluminum fluoride (example 15).

Regarding claim 33, neither Best nor Saudemont teaches the use of a combination of a fluoroorganoaluminum with an alkylated and/or fluorinated group II metal to activate the catalyst support. However, both Best (col. 2, lines 1-9) and Saudemont recognize that magnesium is also useful for activating the support structures. Saudemont gives a specific example of MgBu_2 as a functionalizing agent (col. 9, line 37). It would have been obvious to one of ordinary skill in the art at the time of the invention to use any combination of compounds known to successfully activate the supports, including the fluoroorganoaluminum compounds of Best and the organomagnesium compounds of Saudemont ("It is prima facie obvious to combine two

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compositions each of which is taught by the prior art to be useful for the same purpose, in order to form a third composition to be used for the very same purpose.... [T]he idea of combining them flows logically from their having been individually taught in the prior art." *In re Kerkhoven*, 626 F.2d 846, 850, 205 USPQ 1069, 1072 (CCPA 1980)).

Regarding claims 34-35, Best gives examples in which the silica support is Davison 952, which has a specific surface area of 280 m²/g, porosity of 1.60 cm³/g, pore diameter of 20 nm, and particles sizes of ~50 μm, all of which are within the claimed ranges.

Regarding claim 36, the process of Best in view of Saudemont would produce fluorine atoms directly bonded to aluminum atoms.

Regarding claims 37-38, Best does not teach the use of a metallocene catalyst with the support. However, Saudemont teaches that the use of metallocene catalysts with such supports for the polymerization of olefins is well-known in the art (Background of the Invention; entire disclosure). It would have been obvious to one of ordinary skill in the art at the time of the invention to replace the vanadium-containing catalysts of Best with a metallocene catalyst of Saudemont with a reasonable expectation of success.

Regarding claims 39-40, Best teaches the addition of triisobutylaluminum to the catalyst system (example 15). Alternatively, Saudemont teaches the addition of triisobutylaluminum (example 5) or triethylaluminum (example 7) as a cocatalyst.

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Regarding claim 41, Best teaches addition of the support to a solution of the catalyst in hexane. Alternatively, Saudemont teaches mixing the support with the catalyst in heptane.

Regarding claim 42, Best teaches the addition of triisobutylaluminum to the catalyst system (example 15). Alternatively, Saudemont teaches the addition of triisobutylaluminum (example 5) or triethylaluminum (example 7) as a cocatalyst.

Claims 23-42 are rejected under 35 U.S.C. 103(a) as being unpatentable over Saudemont in view of Best. Saudemont teaches a metallocene catalyst support for the polymerization of olefins functionalized with fluorinated aluminum produced by pyrolyzing and oxidizing. Saudemont does not teach the use of a fluorinated functionalizing agent, stating, "The direct use of aluminium and/or magnesium fluorides presents difficulties which are barely surmountable in terms of forming a support having suitable particle-size and porosity properties" (col. 2, lines 20-23). However, this implies that the direct use of the fluorinated functionalizing agents would be preferable if the technical difficulties were overcome. Best teaches a method of producing catalyst supports for the polymerization of olefins in which porous oxide particles meeting Saudemont's requirements are functionalized with diethyl aluminum fluoride (example 15). It would have been obvious to one of ordinary skill in the art at the time of the invention to use the fluoridated functionalizing agents according to the method of Best in the process of Saudemont in order to eliminate the need for a fluoridation step.

Regarding claims 24-25, Saudemont teaches the use of silica particles as supports (example 1).

Regarding claims 26-27, Saudemont teaches that pyrolysis should be performed at 200-600°C, with a specific example of 450°C (example 1).

Regarding claims 28-32, Best teaches the use of diethyl aluminum fluoride (example 15).

Regarding claim 33, neither Best nor Saudemont teaches the use of a combination of a fluoroorganoaluminum with an alkylated and/or fluorinated group II metal to activate the catalyst support. However, both Best (col. 2, lines 1-9) and Saudemont recognize that magnesium is also useful for activating the support structures. Saudemont gives a specific example of MgBu_2 as a functionalizing agent (col. 9, line 37). It would have been obvious to one of ordinary skill in the art at the time of the invention to use any combination of compounds known to successfully activate the supports, including the fluororganoaluminum compounds of Best and the organomagnesium compounds of Saudemont ("It is prima facie obvious to combine two compositions each of which is taught by the prior art to be useful for the same purpose, in order to form a third composition to be used for the very same purpose.... [T]he idea of combining them flows logically from their having been individually taught in the prior art." *In re Kerkhoven*, 626 F.2d 846, 850, 205 USPQ 1069, 1072 (CCPA 1980)).

Regarding claims 34-35, Best gives examples in which the silica support is Davison 952, which has a specific surface area of 280 m^2/g , porosity of 1.60 cm^3/g , pore diameter of 20 nm, and particles sizes of $\sim 50 \mu\text{m}$, all of which are within the claimed

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ranges. In addition, Saudemont teaches that ideal support particles have at least one of 7.5-30 nm pore diameters, 1-4 cm³/g porosity, 100-600 m²/g specific surface area, and 1-10 µm particle diameter.

Regarding claim 36, the process of Saudemont in view of Best would produce fluorine atoms directly bonded to aluminum atoms.

Regarding claims 37-38, Saudemont teaches the use of the particles as metallocene catalyst supports.

Regarding claims 39-40, Best teaches the addition of triisobutylaluminum to the catalyst system (example 15). Alternatively, Saudemont teaches the addition of triisobutylaluminum (example 5) or triethylaluminum (example 7) as a cocatalyst.

Regarding claim 41, Best teaches addition of the support to a solution of the catalyst in hexane. Alternatively, Saudemont teaches mixing the support with the catalyst in heptane.

Regarding claim 42, Best teaches the addition of triisobutylaluminum to the catalyst system (example 15). Alternatively, Saudemont teaches the addition of triisobutylaluminum (example 5) or triethylaluminum (example 7) as a cocatalyst.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Han et al. (*Polymer* **49**, p. 4141-4149, 2004) and McDaniel both disclose structural details of the Davison 952 silica support used by Best.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to JAMES CORNO whose telephone number is (571)270-5829. The examiner can normally be reached on Monday-Thursday 9:30am-5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Melvin Curtis Mayes can be reached on 571-272-1234. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/JAMES CORNO/
Examiner, Art Unit 1793

JC
January 9, 2009

/Melvin Curtis Mayes/
Supervisory Patent Examiner, Art Unit 1793

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